



Hands-On Task Assessment Pedestal Grinder

Instructions

After you have entered the machine shop, proceed to the Pedestal Grinder and perform the task as stated and diagramed below.

All material, tooling, and measuring instruments can be located on the table adjacent to the Pedestal Grinder.

After you have read the instructions and understand the task, inform the proctor that you are ready to begin.

If you have any questions please feel free to ask the assessment proctor before beginning the assessment.

You will be given 20 minutes to complete the 2 tasks below. Your time begins upon entering the shop.

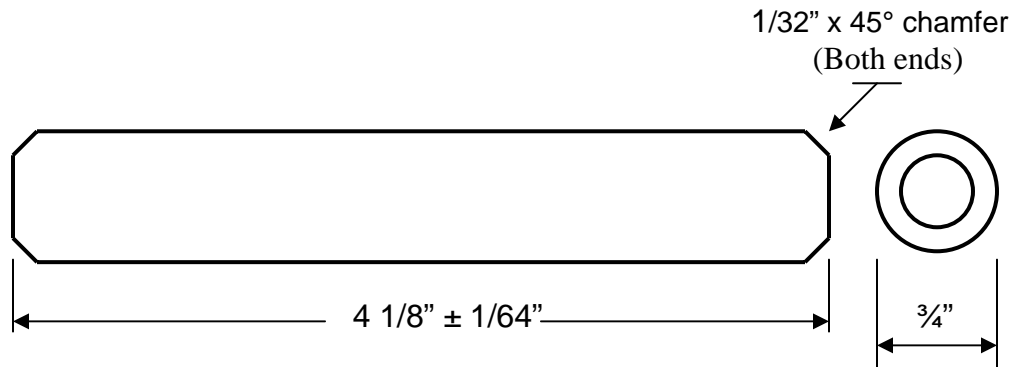
Hands-On Task Assessment

Step	Task
1	Use material and tooling provided {Dress the wheels}
2	Grind a 1/32" x 45° chamfer on both ends of the round stock
3	Deburr the square stock and grind a 1/32" x 45° on one side.
4	Give the finished assessment parts to the proctor.

Note: Leave machine as it was found.

Print

Task 1



Task 2

